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## 2135N

### 35 MELT FLOW IMPACT COPOLYMER FOR INJECTION MOLDING

#### Product Description and Applications:

Pinnacle Polymers Polypropylene 2135N is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for packaging, housewares and consumer products requiring higher Flex and toughness. Contains nucleator, but no antistat.

#### Features:

The 2135N product provides:

- High stiffness and excellent impact strength
- High melt flow
- Fast cycle-time
- Superior processability
- Excellent lot-to-lot consistency

### Typical Properties

Property	Traditional Units	SI Units	ASTM Test
Melt Flow Rate	35 g/10 min.	35 g/10 min.	D1238 <sup>1</sup>
Density at 23°C	0.9 g/cm <sup>3</sup>	900 kg/m <sup>3</sup>	D1505
Tensile yield strength, at 51 mm/min	3300 psi	22.8 MPa	D638 <sup>2</sup>
Yield elongation, at 51 mm/min	6%	6%	D638 <sup>2</sup>
Flexural modulus (1% secant) at 1.27 mm/min	160,000 psi	1104 MPa	D790A <sup>2</sup>
Notched Izod impact strength, at 73°F/23°C	≥3.5 ft-lb/in	≥187 J/m	D256 <sup>2</sup>
Gardner Impact at -22°F/-30°C	200 in-lb	22 J	D5420 <sup>3</sup>

<sup>1</sup>Condition L 230/2.16

<sup>2</sup>ASTM Type I specimen, 3.2 mm thick (injection molded per ASTM D4101-92a)

<sup>3</sup>Method G, Geometry GC

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