



P. O. Drawer E
 Garyville, LA 70051
 Tel: (985) 535-2000
 Fax: (985) 535-1234

4130H

35 MELT FLOW ULTRA HIGH IMPACT COPOLYMER FOR INJECTION MOLDING

Product Description and Applications:

Pinnacle Polymers Polypropylene 4130H is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for injection molding of flooring, automotive, appliance, lawn and garden products, and industrial applications. Its high melt flow allows for quick filling of molds.

Features:

The 4130H product provides:

- Ultra high impact and melt flow
- Superior balance of stiffness and impact strength
- Excellent color and processing stability
- Fast cycle-time

It is characterized not only by its easy mold flow, but also high impact at both room and sub-ambient conditions.

Pinnacle's 4130H polypropylene is covered under US FDA Food Contact Notification 864. As such, this polymer can be used in contact with all food types under Conditions of Use A-H, as described in 21 CFR 176.170, Tables 1 and 2. This polymer also complies with 21 CFR 177.1520(c), items 3.1(a) and 3.2(a).

Typical Properties

Property	Traditional Units	SI Units	ASTM Test
Melt Flow Rate	35 g/10 min.	35 g/10 min.	D1238 ¹
Density at 23°C	0.9 g/cm ³	900 kg/m ³	D1505
Tensile yield strength, at 51 mm/min	3100 psi	21.4 MPa	D638 ²
Flexural modulus (1% secant) at 1.27 mm/min	155,000 psi	1070 MPa	D790A ²
Yield Elongation	6%	6%	D638 ²
Notched Izod breaks, at 73°F/23°C	100% No-breaks	100% No-breaks	D256 ²
Notched Izod impact strength, at 73°F/23°C	≥10 ft-lb/in	≥534 J/m	
Gardner Impact strength at -22°F/-30°C	320 in-lb	35.2 J	D5420 ³

¹Condition L 230/2.16

²ASTM Type I specimen, 3.2 mm thick (injection molded per ASTM D4101-92a)

³Method G, Geometry GC

UNIPOL is a trademark of Union Carbide Corporation